

Date: Friday, 01/09/2006 1:41:21 PM
 User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|--------------------------------|------------------|------------------------------|
| Customer | : CC-DAR01 Dart Aerospace Ltd. | Drawing Name | : D2803-1 |
| Job Number | : 28414 | | |
| Estimate Number | : 10804 | | |
| P.O. Number | : N/A | Part Number | : D28031 |
| This Issue | : 01/09/2006 S.O. No. : N/A | Drawing Number | : REMACHINE |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : MACHINED PARTS | Drawing Revision | : N/A |
| Previous Run | : 28413 | Material | : N/A |
| Written By | : | Due Date | : 08/09/2006 Qty: 8 Um: Each |
| Checked & Approved By | : | | |
| Comment | : | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|--------|----------------|
| 1.0 | D28031 | STA 84 Bracket |
|-----|--------|----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
 STA 155 Bracket

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 D2803-1 B28200

U 06-09-01 8

| | | |
|-----|-------|--------------------------------|
| 3.0 | HAAS1 | HAAS CNC VERTICAL MACHINING #1 |
|-----|-------|--------------------------------|



Comment: HAAS CNC VERTICAL MACHINING #1
 RE-MACHINE PER DWG D2803 REV.B

Er 06/09/03 * 8

| | | |
|-----|-----|--|
| 4.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Er 06/09/03 * 8

| | | |
|-----|-----|--------------|
| 5.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

JL 06/09/03

| | | |
|-----|-----------------|----------------------------|
| 6.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



Comment: HAND FINISHING RESOURCE #1
 ACID ETCH & ALODINE

FC 06 09 18 (8)

Date: Friday, 01/09/2006 1:41:21 PM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2803-1

Job Number: 28414

Part Number: D28031

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

JB 06/09/18 8

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
BAG & TAG USING NEW B/N

GA 57156 06/09/18 8 JB 06/09/18 8

9.0

DC

DOCUMENT CONTROL



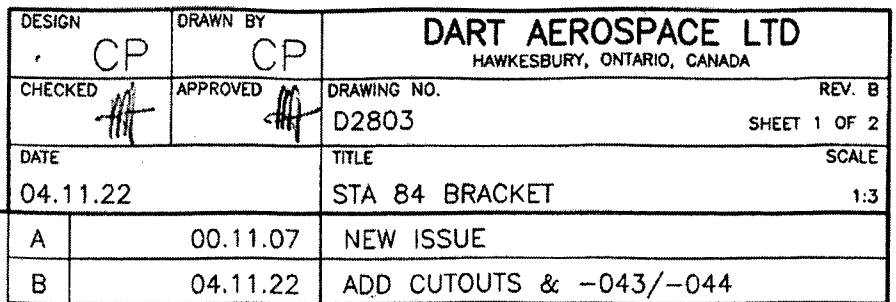
Comment: DOCUMENT CONTROL

JB 06/09/18 8

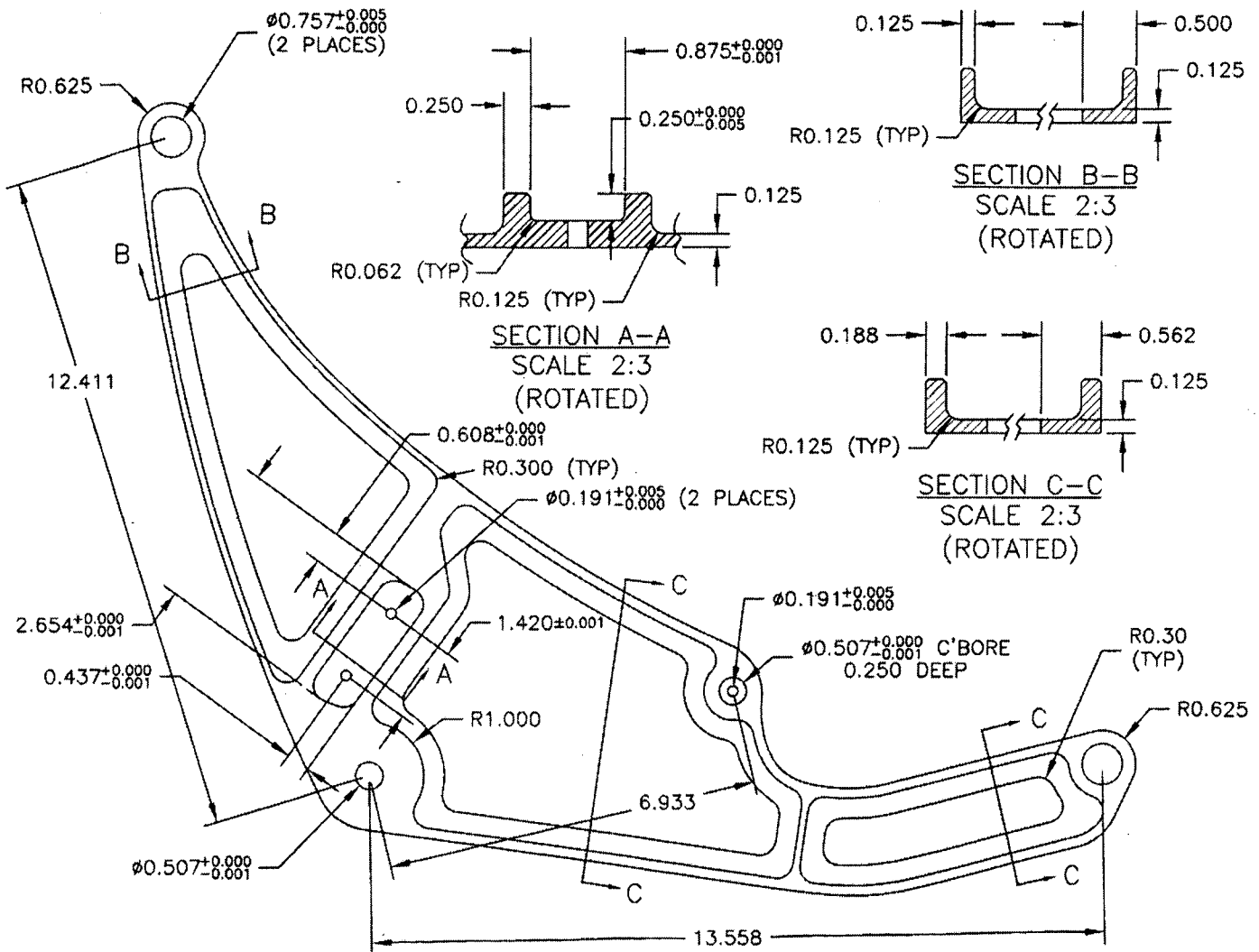
Job Completion



JB 06/09/18



05.03 11

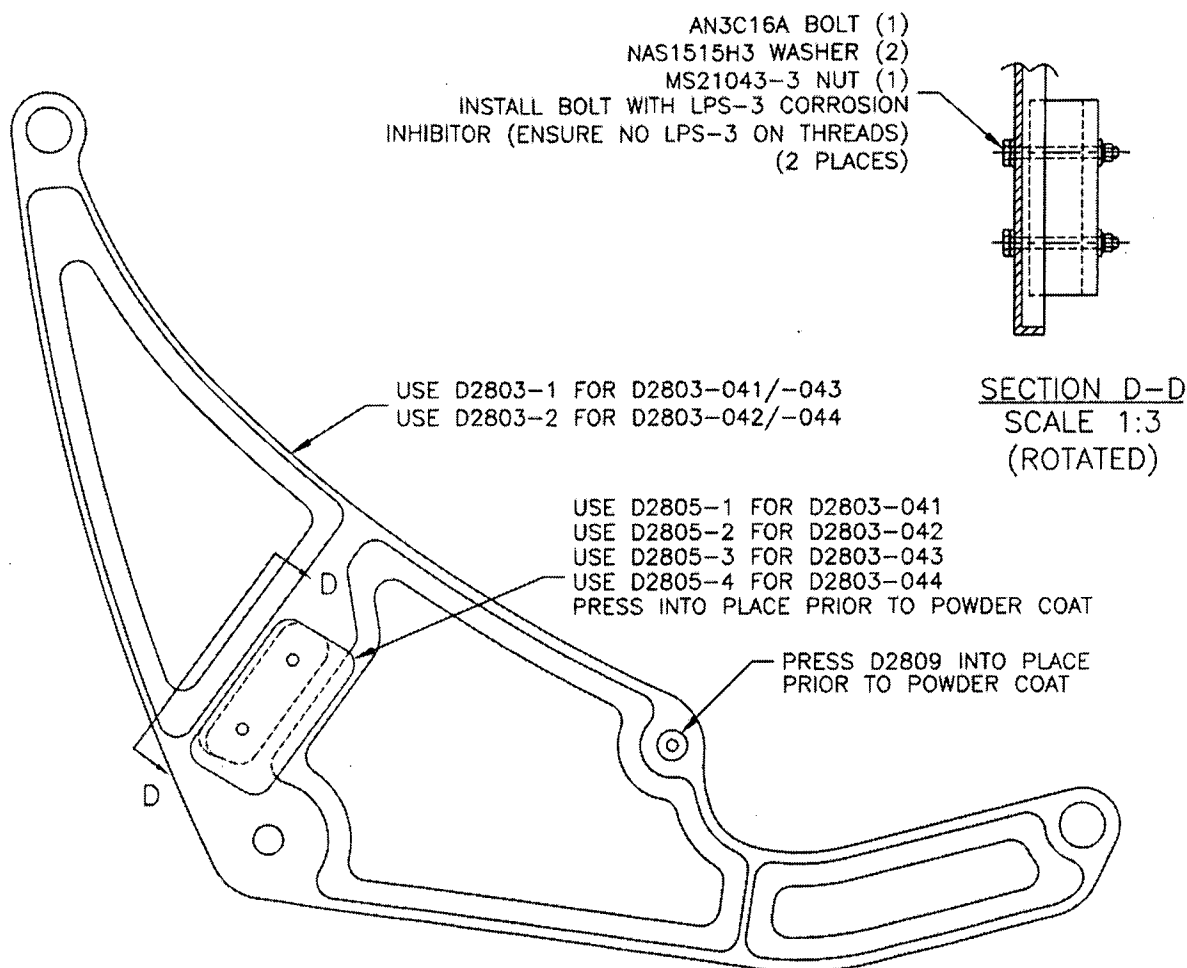


1) MACHINE PER DRAWING FILE "D2803.SLDPRF"
2) MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) 0.500 THICK
3) DEBURR TO LEAVE R0.030 - 0.063 ON ALL EDGES
4) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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| | | | |
|------------------|----------------|---|------------------------|
| DESIGN CP | DRAWN BY CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D2803 | REV. B SHEET 2 OF 2 |
| DATE 04.11.22 | | TITLE STA 84 BRACKET | SCALE 1:3 |



RELEASED

05-03.11

D2803-041/-043 BRACKET ASS'Y (SHOWN)
D2803-042/-044 BRACKET ASS'Y (OPPOSITE)

6) FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.1) OR GREY SANDTEX (4.3.5.6) OR BLACK SANDTEX (4.3.5.7) OR GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3

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